



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3405-041
Job Sheet 169223



Part No: D3405-041

Job Qty: ~~12 ea~~

Part Name: Ground Handling Lug



15

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 rev.B drawing EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/14/17	0.00	0.00	Start Up Waterjet		DL 17/12/12
100	Waterjet	12 pcs		12/14/17	0.00	1.07	Waterjet1		DL 17/12/12
110	QC	12 pcs		12/14/17	0.00	0.00	QC2 Waterjet-2		DL 17/12/12
120	QC	12 pcs		12/14/17	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		12/14/17	0.09	1.00	Brake NC 1		38
140	QC	12 pcs		12/14/17	0.00	0.00	QC5		EL
150	Large Fab	12 pcs		12/14/17	0.00	3.80	Large Fab 1		DYK 18/02/02
160	QC	12 pcs		12/14/17	0.00	0.00	QC9		15-02-03
170	QC	12 pcs		12/14/17	0.00	0.00	QC5		15-02-03
180	Powdercoat	12 pcs		12/15/17	0.00	0.35	Powdercoat2		15-02-03
190	QC	12 pcs		12/15/17	0.00	0.00	QC3		15-02-03
200	Packaging	12 pcs		12/15/17	0.00	0.00	Packaging3-1		15-02-03
210	QC21-SA	12 Ea		12/15/17	0.00	0.00	QC21		15-02-03

M 138467. START: 9:10 O.V.T. 400° FINISH: 9:40.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	2	100	0	0
150-Large Fab	D3404-1	12	22	0	0

Part Specifications

Specifications could not be found.

DQA:

Date:

QA Closed:

Date:

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Work Order:

Part No.:

NCR No.:

Date:

PART NO:

Revision:

Operation:

Change No:

Ground Handling Lug

S020816



Master Unit 000368



Job No 169223

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Large
QTY 1ering
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Approval

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Supervisor
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Roc

Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

Product Improvement	
Process Improvement	
Manufacturing Process	
Past Due	

Wave/Twist in Tube
Marks/ChatterInstructions Incomplete/Unclear
Drill HolesFit/Function
Misaligned/off centerMisread
Turning Sequence

OTHER :

